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SURVEY
MODULAR BELT FOR SPIRAL CONVEYOR
 Zał. nr P.18-14

DATE

From:

To:

Date:

CC:

Regarding:

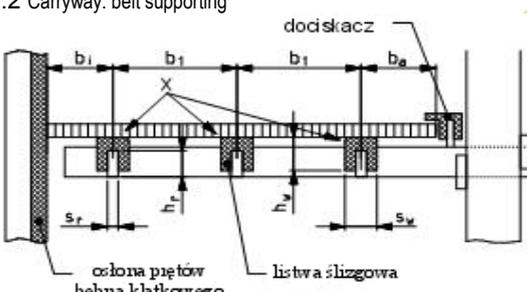
Customer:
 Address:
 Contact person
 Remarks:

Tel-Nr:
 Fax Nr:
 E-Mail:

OEM
 Final Customer
 New contact

1.	Product and Process			Units
1.1	Produkt Dane techn.:			<input type="checkbox"/>
1.1.1		Max. dimensions:	Packaging:	
1.1.2		Length $l_p =$	No packaging <input type="checkbox"/>	mm
1.1.3		Width $b_p =$	Palette/pan/tray <input type="checkbox"/>	mm
1.1.4		Height $h_p =$	Box/cage <input type="checkbox"/>	mm
1.1.5		Weight $m_p =$	Packaging weight. <input type="checkbox"/>	g/unit
1.1.5	Product properties		Packaging material	
	Soft <input type="checkbox"/> Damp/Wet <input type="checkbox"/> Sticky <input type="checkbox"/>		Specify:	
	Fatty <input type="checkbox"/> Brittle/Crumbly <input type="checkbox"/> Delicate <input type="checkbox"/>			
1.1.6	Technical data:			
1.1.7		Product arrangement		
1.1.8		Arrangement on straight running belt (inrun):		
1.1.9		Qty of product per raw $n_R =$		--
1.1.10		Qty of rows per meter of belt $n_L =$		--
1.1.11		Max. product load per meter		kg/m
	or define on collapsed belt:			
1.1.10	Min. spacing between the products		mm	
1.1.11	Accumulated/Agglomerated products <input type="checkbox"/>	Side guards required <input type="checkbox"/>		
1.2	Process Freezer.: <input type="checkbox"/> Cooler.: <input type="checkbox"/> Proofer.: <input type="checkbox"/>			
	Other technical data (specify):			
1.2.1	Process features	Temperature T=	Humidity	°C/°F
1.2.2	Air circulation	Fan quantity <input type="checkbox"/>	Forced ventilation <input type="checkbox"/>	
		<input type="checkbox"/> High air velocity	<input type="checkbox"/>	
1.2.3	Product parameters	Infeed temperature	Outfeed temperature	°C
1.2.4	Operating parameters	Max. belt speed	Min. spend time	m/min
1.2.5	Production output	Product's rate unit/h	Capacity/Mass flow	kg/h
1.2.6	Operating conditions	Direct startup <input type="checkbox"/>	Gentle startup <input type="checkbox"/>	
		Frequent startup, holup <input type="checkbox"/>	Often product change over <input type="checkbox"/>	
		Production on 3 shifts a day <input type="checkbox"/>		
		Belt and drum drive with the help of converter. = variable velocity) <input type="checkbox"/>		
1.3	Cleaning No frequency of cleaning <input type="checkbox"/> Unknown <input type="checkbox"/>			
1.3.1	Cleaning process	Dry cleaning brush/suck <input type="checkbox"/>	Vet cleaning <input type="checkbox"/>	
		Height pressure <input type="checkbox"/>	Cleansing system fitted <input type="checkbox"/>	
1.3.2	Cleaning conditions	Cold water up to 40°C <input type="checkbox"/>	Hot water up to 70°C <input type="checkbox"/>	
		Steam up to 100°C <input type="checkbox"/>	Other? Description:	
1.3.3	Chemicals used	Without chemicals <input type="checkbox"/>	Domestic vacuum cleaner <input type="checkbox"/>	
		Aggressive chemicals: technical data (chemical formula, concentration etc.)		
1.3.4	Cleaning cycle	Daily <input type="checkbox"/>	Once a week <input type="checkbox"/>	Other: Technical data:
1.3.5	Cleaning duration time	Up to 1 hour <input type="checkbox"/>	1 to 3 hour <input type="checkbox"/>	Other: Technical data:

2. Configuration and dimensions		Obligatory points: 2.1 i 2.2			Units
2.1 Type and configuration					<input type="checkbox"/>
2.1.1	Type: Single unit	<input type="checkbox"/>	Upwards/upgoing <input type="checkbox"/>	Downwards/down going <input type="checkbox"/>	
2.1.2	Turnover direction	clockwise <input type="checkbox"/>	counter-clockwise <input type="checkbox"/>		
2.1.3	Angle between the Inrun and Outrun:				
	0° (straight line) <input type="checkbox"/>	90° <input type="checkbox"/>	180° <input type="checkbox"/>	270° <input type="checkbox"/>	
2.1.4	Type: Double unit	<input type="checkbox"/>	Up-downgoing <input type="checkbox"/>	Down-upgoing <input type="checkbox"/>	
2.1.5	Crossing layout:	straight <input type="checkbox"/>	diagonal° <input type="checkbox"/>	Inrun and Outrun position: techn.data. 1 to 8	
			Inrun position A or B? Inrun position 	Outrun position A or B? Outrun position 	
2.1.6	Note: in case of none of above layouts applies → please provide drawing on separate sheet!				
2.2 Spiral Main Dimensions		Dual spirals have fundamentally similar dimensins; if A spiral is not same as B spiral -> please provide measurements for both A and B			
2.2.1		Diameter /drumm/ cage	$D_i =$	m	
2.2.2		Belt width	$b_o =$	mm	
2.2.3		Tier height	$h =$	mm	
2.2.4		Number of tiers	$n =$	--	
2.2.5		Inrun length	$l_{in} =$	m	
2.2.6		Outrun length	$l_{out} =$	m	
2.2.7		Only for Dual spiral:	Radial clearance/rossover length between spirals	$L_{trans} =$	m
2.3 Drum Design					
2.3.1	Steel drum <input type="checkbox"/>	Cylinder jacket: closed sheet <input type="checkbox"/>	Cylinder jacket: perforated sheet <input type="checkbox"/>		
2.3.2	Cage-drum made of vertical bars <input type="checkbox"/>	Vertical bars spacing =	Bar profile dimension =	mm	
2.3.3	Rods covered with plastic (slidslip slat). <input type="checkbox"/>	Material technical data:	Bar shape:		
2.4 Room Dimensions (indicate if the space is limited)					
2.4.1	Max. Room available	L =	W. =	H =	m
3. Modernization / Upgrading of existing spiral conveyor					Units
3.1 Customer's expectations / problem description					<input type="checkbox"/>

3.1.1	Why does the Customer want to make modernization			
		The goods are been marked <input type="checkbox"/>	The product sticks to belt <input type="checkbox"/>	
		The belt does not start work fluent <input type="checkbox"/>	Outer edges of the belt lift up <input type="checkbox"/>	
		Black spots arise <input type="checkbox"/>	Contaminated belt <input type="checkbox"/>	
		Often cleaning necessary <input type="checkbox"/>	Too long cleaning process <input type="checkbox"/>	
		Short belt lifetime <input type="checkbox"/>	Belt worn out <input type="checkbox"/>	
	Problem description:			
	Please describe current issues and Customer's expectations!			
3.1.2	Schedule	Lead time:		
3.2 Modular curved belt				
3.2.1	Exchanged belt type	Wire mesh belt <input type="checkbox"/>	Modular belt <input type="checkbox"/>	
3.2.2	Manufacturer	Manufacturer		
3.2.3	Technical data of the belt	Product name / Code / Type		
		Pitch mm / inch	Material of belt	mm
3.2.4	Current belt condition	Good condition <input type="checkbox"/>	Belt worn out, weared <input type="checkbox"/>	
		Deformed <input type="checkbox"/>	Belt, damaged, scratched <input type="checkbox"/>	
3.3 Spiral belt				
3.3.1	Current general spiral condition	Good cond., clean <input type="checkbox"/>	Impression: old <input type="checkbox"/>	
		Wrong maintenance, dirty <input type="checkbox"/>	Impression: weak <input type="checkbox"/>	
		Damaged <input type="checkbox"/>	Terminated in operation/Out of service <input type="checkbox"/>	
3.3.2	Carryway: belt supporting			
		Number of belts supports	x =	--
		Spacing between supports	b ₁ =	mm
		Distance between belt Edge and clamp/outside support	b _a =	mm
		Support-rail thickness	s _r =	mm
		Support-rail height	h _r =	m
3.3.3	Wearstrips	Profile	Height h _w =	
		Material	HDPE or UHMW (minPE 500) <input type="checkbox"/>	Width b _w =
		Condition	Good cond. clean <input type="checkbox"/>	other?:
			Worn out, embedded particles <input type="checkbox"/>	Worn out <input type="checkbox"/>
				Damaged etc... <input type="checkbox"/>
Note: Cage rods: Please fill in 2.3 point about construction type of the drum on the previous page 2				
3.3.4	Cage bar caps	Profile	Technical data, description	
		Material	HDPE or UHMW (min PE 500) <input type="checkbox"/>	Other?
		Condition	Good condition, clean <input type="checkbox"/>	Worn out, scratched <input type="checkbox"/>
3.3.5			Damaged etc... <input type="checkbox"/>	
3.3.5	Hold downs	Location	No hold downs <input type="checkbox"/>	does "safety belt flipup" exist? <input type="checkbox"/>
			Outside belt edge <input type="checkbox"/>	Inside belt edge <input type="checkbox"/>
		Type	Continuous tracking <input type="checkbox"/>	Several single tracks <input type="checkbox"/>
3.3.6	Guiding Rolls [dancer rolls]: Please see driving of spiral conveyor, 2.2 point of previous page and fill in 2.2.7 point.			
	Wyrównywanie długości taśmy	Quantity of Dancer rolls		
		If design differs from 2.2 point please estimate the compensation way		m

NOTE Point 3.1.1 of table filling out.

3.1.1	Why does the Customer want to make modernization			
	Issues with the product	The goods are been marked <input type="checkbox"/>	The product sticks to belt <input type="checkbox"/>	
	Issues with the drive	The belt does not start work fluent <input type="checkbox"/>	Outer edges directed upwards <input type="checkbox"/>	
	Sanitary issues	Black spots arise <input type="checkbox"/>	Contaminated belt <input type="checkbox"/>	
	Cleaning issues	Often cleaning necessary <input type="checkbox"/>	Too long cleaning process <input type="checkbox"/>	
	Short lifetime	Short belt lifetime <input type="checkbox"/>	Belt worn out <input type="checkbox"/>	

