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M O D U L A R B E L T S S U R V E Y
(simplified version)

DATE

Inquiry ☐ **Order** ☐

Comany Name, Address:

Each Survey form stands for for each requested modular belt inquiry! Pleease fill in all necessary data, so we are able to select you the proper belt.

1. Application description (*necessary data for inquiry):

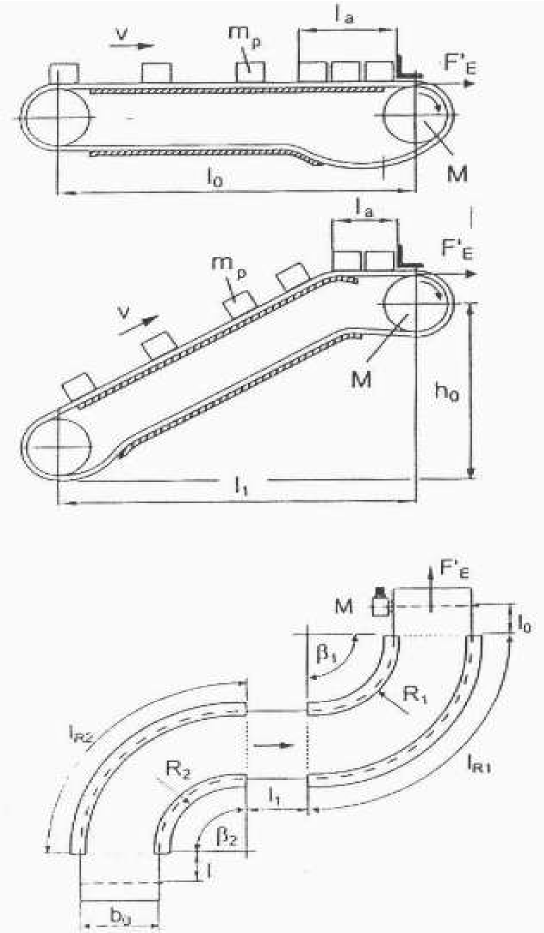
Features (The icons in buckles – please see drowing on page no 2 and data sheet)			**Value**	**Remarks**
1.1*	**Belt width** Requested width	mm	b_o =	If you are not able to give belt width please give maximum width tolerance
	Standard wirth (see page 2)	tolerance	±	
1.2*	**Belt lenght** (total length, circuit)	m	l_g =	
	Transportation lenght (axis distance)	m	l_o =	
1.3	**Belt speed**	m/min	v =	
1.4*	**Cleats,** hight	mm		
	Distace between cleat raws	mm		Only available module pitch of belt
	Open Edge of belt yes ☐ no ☐	mm	E =	Only multiply pich available
1.5*	**Side guards**	mm	G=	Distance form the cleat
	Distance form belt edge	mm	F =	No distance form the cleat
1.6*	**Finger plate-comb** yes ☐ no ☐			One one belt's end ☐ On both belt's ends ☐
1.7	**Inclination height** (lifting) (ho)	m	h_o =	For details please see page 2
1.8*	**Curver belt** yes ☐ no ☐			**Detailed information on another page**
1.9	**Belt load**	kg/m²	m_p =	Material load m²
	Type of transportated material			
	Product weight per unit	kg		
	Number of product units per m²	…/m²		
	Product size packed ☐ not packed ☐	mm		Tape of packaging material:
1.10	**Pile hight (bufor)**	mm	l_a =	
1.11	**Frequency of startup/holdup**	stop/h		
1.12	**Temperature** (°C) of drive sprocet area			
	of transportated products when in contact with belt			
1.13	**Tracking,** material of guiding profile:		coefficient of friction =	
1.14*	**Sprockets,** quantity: Ø = mm		shaft ☐ square ☐ round ☐ Dimensions	
1.15	**Working one/both directions**		Non reverse ☐ Reverse ☐	
1.16	**Belt working conditions**		Dry ☐ Wet ☐ Abrasion ☐	
1.17	**Application place**			

		Inside	Outsite
1.18	**Types of chamicals in contact with belt**		
1.19	Requirements for **USDA** (direct contact with food)	yes ☐	no ☐
1.20	**Prefered belt type** (without indicationg a particular requirement we provide standard joint rod)	Material:	Colour:

Requested lead time **Person filling out survey :** **Name and Surname of contact person:**

Inquiry/Order

2. Application project (horizontal and side projection, suggested drive positioning M):



Conveyor project and dimensions

Curved belt dimensions	Section number (section index of length and radius) – see drawings							
min. Inner radius = 2.2 ● b_o	0	1	2	3	4	5	6	7
Belt lengths (straigth) (m)								
Inner radius	……..							
Curve angle (°)	……..							
Accumulation strand length (m)								

Standard widths (please see data sheet) **Dimensions in mm (shade marked widths apply also to belts with cleats withourt trimming)** **n = numer of modules**																Trimming Degree
Belts 2"	225	300	375	450	525	600	675	750	825	900	975	1050	1125	1200	1275	+n x 75	18.75
Belts 1"	150	200	250	300	350	400	450	500	550	600	650	700	750	800	850	+n x 50	16.66
Belts 0,5"	150	200	250	300	350	400	450	500	550	600	650	700	750	800	850	+n x 50	16.66

Curve belt 1,5"	165	215	265	315	365	415	465	515	565	615	665	715	715	815	865	+n x 50	25
Curve belt 1”	160	210	260	310	360	410	460	510	560	610	660	710	710	810	860	+n x 50	16.66